

# Fitting installation instructions

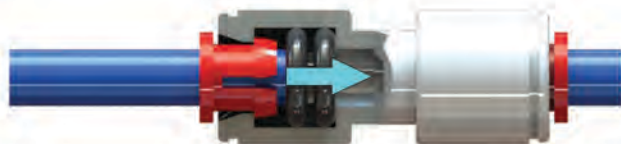
## Polypropylene Push-In Fittings



### Cut the tube square

Make a clean tube cut, remove all burrs and sharp edges.

Ensure that the cut has not made the tube out of round.



### Insert tube into fitting

Push the tubing through the collet and dual o-rings until it hits the tube stop.

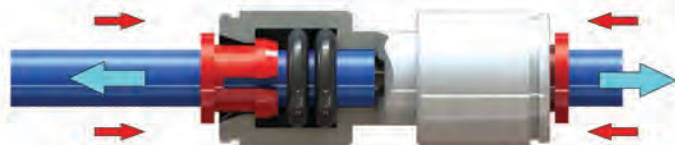
The collet holds the tube in place and the dual o-rings provide a leak resistant seal.



### Test and inspect

Push and pull the tubing toward and away from the fitting to ensure it has been properly installed.

Test and inspect the installation for any leaks.



### Release the fitting

Relieve pressure from the tubing and fitting. Push around the collet flange against the fitting while pulling the tubing away from the fitting.

It is recommended that installations are inspected at least annually and parts replaced as needed.



Industrial Specialties Mfg. an ISO 9001:2008 Certified Company

Worldwide Suppliers of Miniature Pneumatic and Fluidic Components

800-781-8487 | 303-781-8486 | 4091 S. Eliot St. | Englewood | Colorado | 80110 | USA